

**PART NUMBER** 

# PFR85-524

**DESCRIPTION** 

### **REAR DIFF FRONT MOUNTING BUSH**

#### **INSTALLATION GUIDE**

## Contents (parts per pack):

1 x Polyurethane A Bush

1 x PTFE/Silicone Grease

1 x Polyurethane B Bush

1 x Stainless Steel Sleeve

1 x Mild Steel Washer

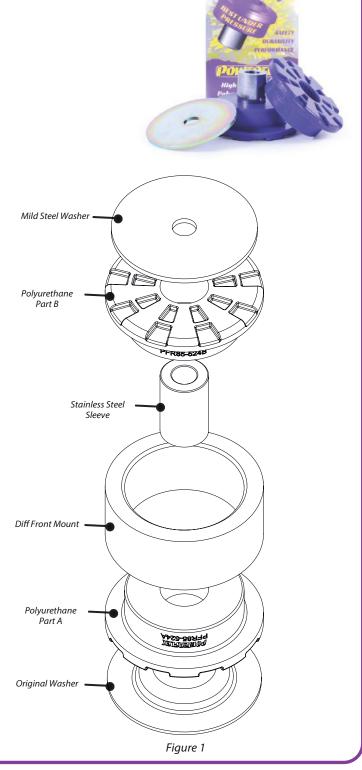
Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

- 1. Remove the original rubber bush from the front position of the rear diff. Clean any dirt and corrosion from the bore of the diff and subframe mounting faces.
- 2. Fit the A part polyurethane bush into the bore in the diff in the lower position.
- 3. Fit the B part polyurethane bush into the bore into the diff in the upper position.
- 4. Apply some of the supplied grease to the bore of the bush and both mounting faces of the bush and insert the sleeve.
- 5. Raise the diff back into position, fit the supplied washer between the upper B bush and the subframe mounting face.
- 6. Fit the original domed washer into the lower A bush.
- 6. Re-tighten hardware to manufacturers recommended torque settings. Tension all hardware to manufacturers recommended torque settings.



POWERFLEX +44 (0) 1895 460033

sales@powerflex.co.uk www.powerflex.co.uk