

PART NUMBER

# PFR5-520

**DESCRIPTION** 

### **REAR SUBFRAME FRONT MOUNTING BUSH**

#### **INSTALLATION GUIDE**

## **Contents (parts per pack):**

- 2 x Polyurethane A bushes
- 2 X Polyurethane B bushes
- 2 x CNC machined Aluminium sleeves
- 1 x Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work. All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

- 1. Remove the original rubber bushes from the sub-frame. Clean any dirt and corrosion from the bore of the sub-frame and end faces. Remove any sharp edges using a file.
- 2. Fit the A bush into the front position bore of the sub-frame from the under side. This has a recess in the bush to accept the original deeper pressed steel lower washer.
- 3. Fit the B bush into the front position bore of the sub-frame from the top side.
- 4. Apply some of the supplied grease to the bore of the bushes and insert the sleeve. The machined counterbore in the sleeve points upwards and locates into a spigot on the chassis.
- 5. Raise the sub-frame back into position, re-use the original deeper lower washer. Tighten all hardware to manufacturers recommended toque settings.

