

PART NUMBER

PFR5-1920

DESCRIPTION

REAR SUBFRAME FRONT BUSH INSERT

INSTALLATION GUIDE

Contents (parts per pack):

- 2 x Polyurethane A Inserts
- 2 x Polyurethane B Inserts

Please read the complete fitting instructions and check package components before fitment.

These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

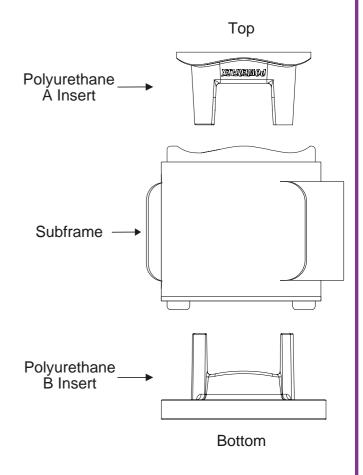
- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

- 1. Support rear subframe. Loosen bolts on subframe. Remove front mount bolts completely to lower subframe to gain access.
- 2. Remove original plate from bottom of subframe bush.
- 3. Remove any f ash lines from the voids in the original bush and clean any dirt/corrosion.
- 4. Fit the polyurethane A insert into the top side void on the subframe bush.
- 5. Fit the polyurethane B insert into the bottom side void on the subframe bush.
- 6. Place original plate against B bush.
- 7. Tension all hardware to manufacturers recommended torque settings.



POWERFLEX +44 (0) 1895 460033

sales@powerflex.co.uk

www.powerflex.co.uk