

PART NUMBER

PFR5-1104

**DESCRIPTION** 

#### **REAR TRAILING ARM FRONT BUSH**

#### **INSTALLATION GUIDE**

## **Product description:**

This polyurethane bush is designed to fit later gen 1 models with a trailing arm support bracket diameter of 60mm.

# **Contents (parts per pack):**

- 2 x A part polyurethane bushes
- 2 x B part polyurethane bushes
- 2 x Aluminium outer shells
- 2 x Stainless steel sleeves
- 1 x Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

- 1. Remove the original rubber bush and outer shell from the front position of the rear trailing arm support bracket. Clean any dirt or corrosion from the bore in the bracket.
- 2. Press the outer shell into the bracket from the outside of the car until the larger diameter of the shell is against the bracket.
- 3. Check the stainless steel sleeve is not in the bush. Press the A part polyurethane bush into the outer shell from the inside of the car. Press the B part polyurethane bush into the shell from the outside of the car.
- 4. Apply some of the supplied grease to the bore and both ends of the bush and insert the sleeve into the bush. The original pressed steel washer fits against the B part of the bush from the outside of the car.

B Bush
Outside of car
- Fits against original
domed washer



A Bush Inside of car

 Fits against trailing arm spigot