

**PART NUMBER** 

**PFR3-732** 

#### DESCRIPTION

## REAR SUBFRAME REAR MOUNTING BUSH

### **INSTALLATION GUIDE**

## **Contents (parts per pack):**

2 x Polyurethane A bushes 2 x Polyurethane B bushes 2 x Stainless steel sleeves 4 x Steel washers/rings

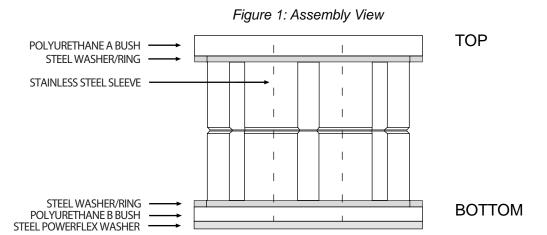
2 x Powerflex washers 1 x Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work. All fasteners must be tensioned to manufacturer's torque settings.

# **Fitting Instructions:**

- 1. Remove the original bushes from subframe.
- 2. Clean any dirt and corrosion from the bores in the subframe. Make sure to remove any sharp edges from the bore.
- 3. Fit steel washer/rings to polyurethane bushes so that they sit f ush against the underside lip.
- 4. Fit polyurethane A bush into bores of the subframe on the topside.
- 5. Fit polyurethane B bush into bores of the subframe on the bottom.
- 6. Apply supplied grease into bore of the bush and around top faces.
- 7. Fit stainless steel sleeve into bush.
- 8. Place steel Powerf ex washer f ush against polyurethane B bush face (bottom bush).
- 9. Tension all hardware to manufacturers recommended torque settings.



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