

PART NUMBER

## PFF19-1820

# LOWER ENGINE MOUNT BUSH

DESCRIPTION

#### **INSTALLATION GUIDE**

#### **Product Description:**

This part replaces the original bush in bracket OE number: 5165555 and comes with an insert that limits the flexibility of the bush, this can be fitted to further reduce engine movement.

#### Contents (parts per pack):

 1 x Polyurethane A bush
 C Insert

 1 x Polyurethane B bush
 (optional)

 2 x Polyurethane C inserts (optional)
 (optional)

 1 x Stainless steel sleeves
 (optional)

 1 x PTFE / Silicone Assembly Grease
 Please read the complete fitting instructions and check package components before fitment.

 These fitting instructions are to be used as a guide and in conjunction with workshop manual.
 A Bush

 It is recommended that:
 -all work to be carried out by a licensed technician;

 -all safety precautions adhered to;
 -wheel alignment to be checked and adjusted as required after any suspension work.

### **Fitting Instructions:**

1. Remove the original bush from the mounting bracket, clean any dirt and corrosion from the bore in the radius arm. Remove all sharp edges using a file.

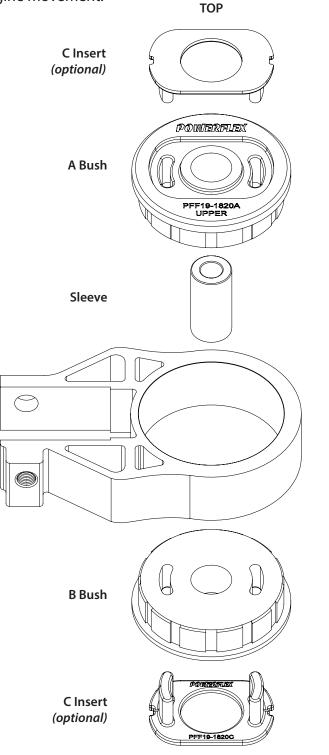
2. Fit the polyurethane A bush in the upper position of the mounting bracket, aligning the voids in the bush along the length of the bracket.

3. Fit the polyurethane B bush in the lower position of the mounting bracket, aligning the voids in the bush along the length of the bracket.

4. Apply some of the supplied PTFE/ Silicone grease to the bore and mounting faces of each bush and insert the sleeve into the bush.

5. To limit flexibility of the bush, add the optional polyurethane C inserts into the voids in the bush.

6. Re-fit the bracket to the car and tighten all hardware to manufacturers recommended torque settings.



+44 (0) 1895 460033

sales@powerflex.co.uk