

**PART NUMBER** 

PFF1-410

**DESCRIPTION** 

## **GEARBOX MOUNT REAR INSERT KIT**

## **INSTALLATION GUIDE**

## Contents (parts per pack):

- 2 x Polyurethane A Bushes
- 2 x Polyurethane B Bushes

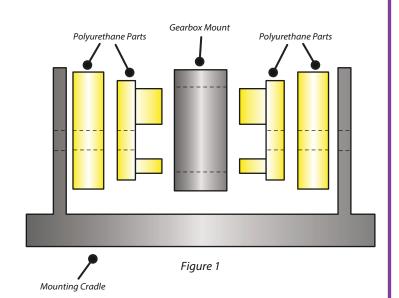
Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

- 1. Remove the original bolts from the gearbox mount and retain them for refitting.
- 2. Clean any dirt and corrosion from the mount, and file of any sharp edges.
- 3. Insert the polyurethane A part into the voids of the mount until it sits in contact with the surface of the mount. Repeat this for the opposite side of the mount.
- 4. When refitting the original bolts, place the polyurethane B parts, which act like washers, on the outside surface of the A parts, as shown in figure 1.
- 5. Tension all hardware to manufacturers recommended torque settings.





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